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Wang

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(54) **TRACHEAL TUBE**

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(57)

ABSTRACT

(63) Continuation-in-part of application No. 14/051,443, filed on Oct. 10, 2013, now Pat. No. 9,446,213.

In an embodiment, a tracheal tube system has a first tube, which is flexible. The tube has an opening that is located on the sidewalls. A balloon is attached to the flexible tube. When inflated, the balloon forms a second tube surrounding the first tube with an air space between the first wall of the balloon and the sidewalls of the first tube. The balloon extends covering the opening on the sidewall. Air flowing into the first tube exits, via the third opening into the airspace between the first tube and the balloon, out of the airspace. In another embodiment, the balloon has a tube with multiplicity of holes in the walls is wrapped around the outer wall of the balloon. Negative pressure in the third tube creates suction holding the outer wall of the balloon to walls of the trachea.

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(52) **U.S. Cl.**

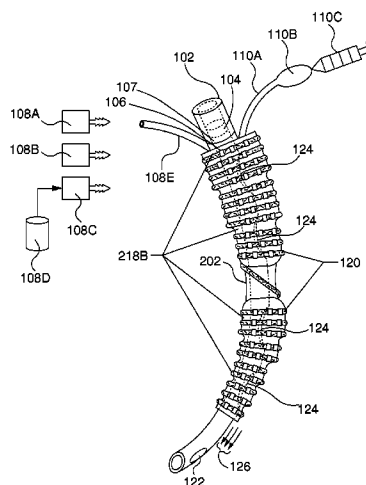
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10 Claims, 14 Drawing Sheets

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 (2013.01); *A61M 16/0816* (2013.01); *A61M*
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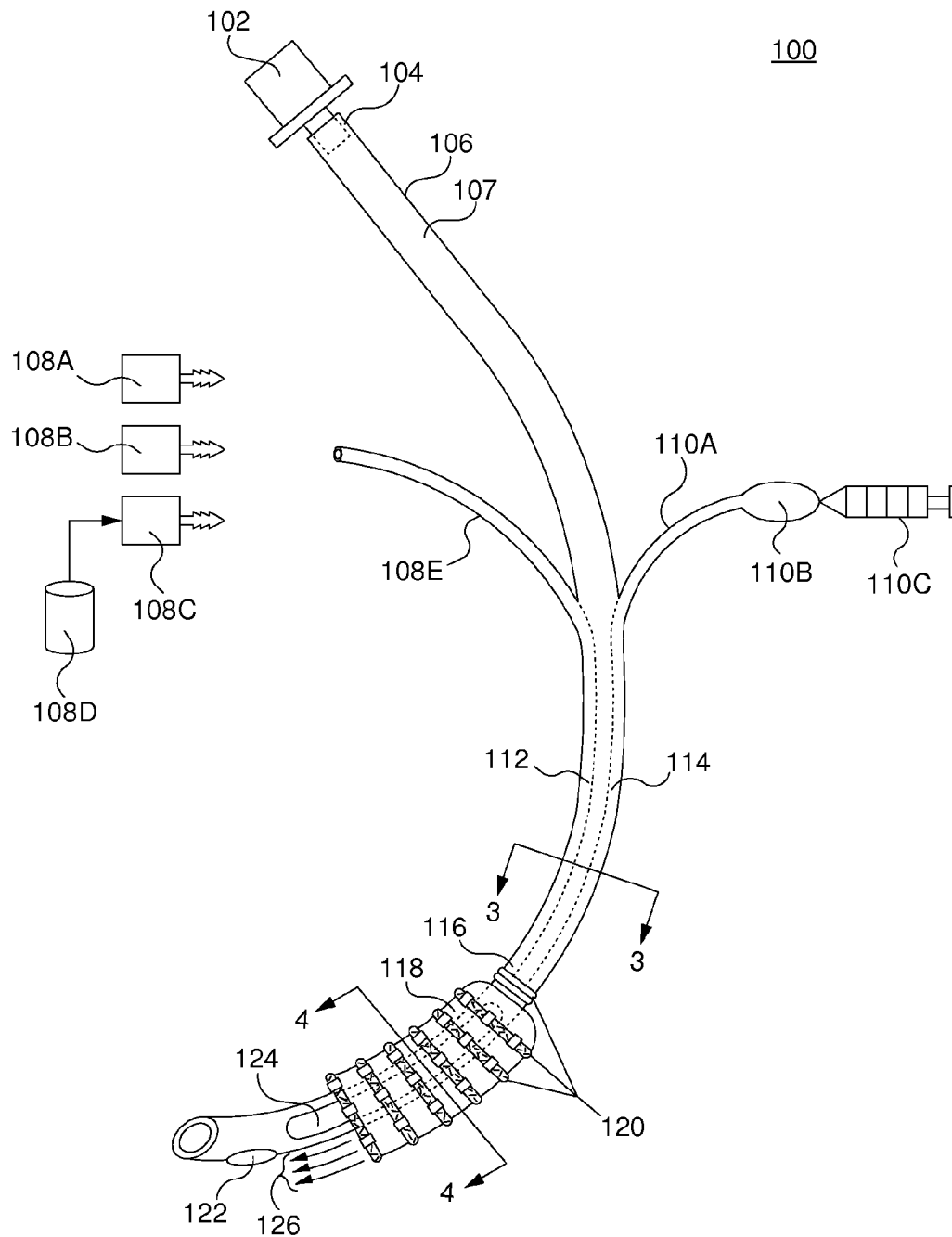


Figure 1

200A

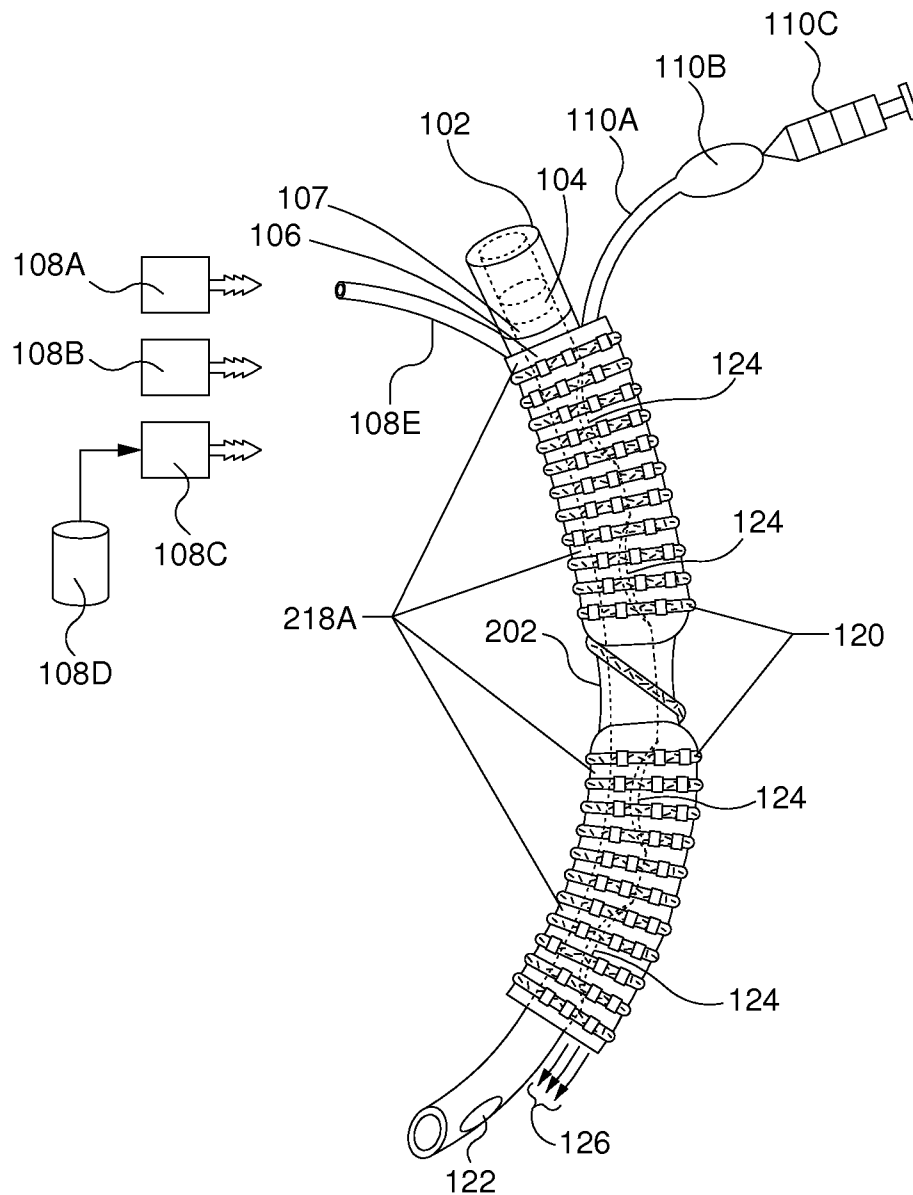


Figure 2A

200B

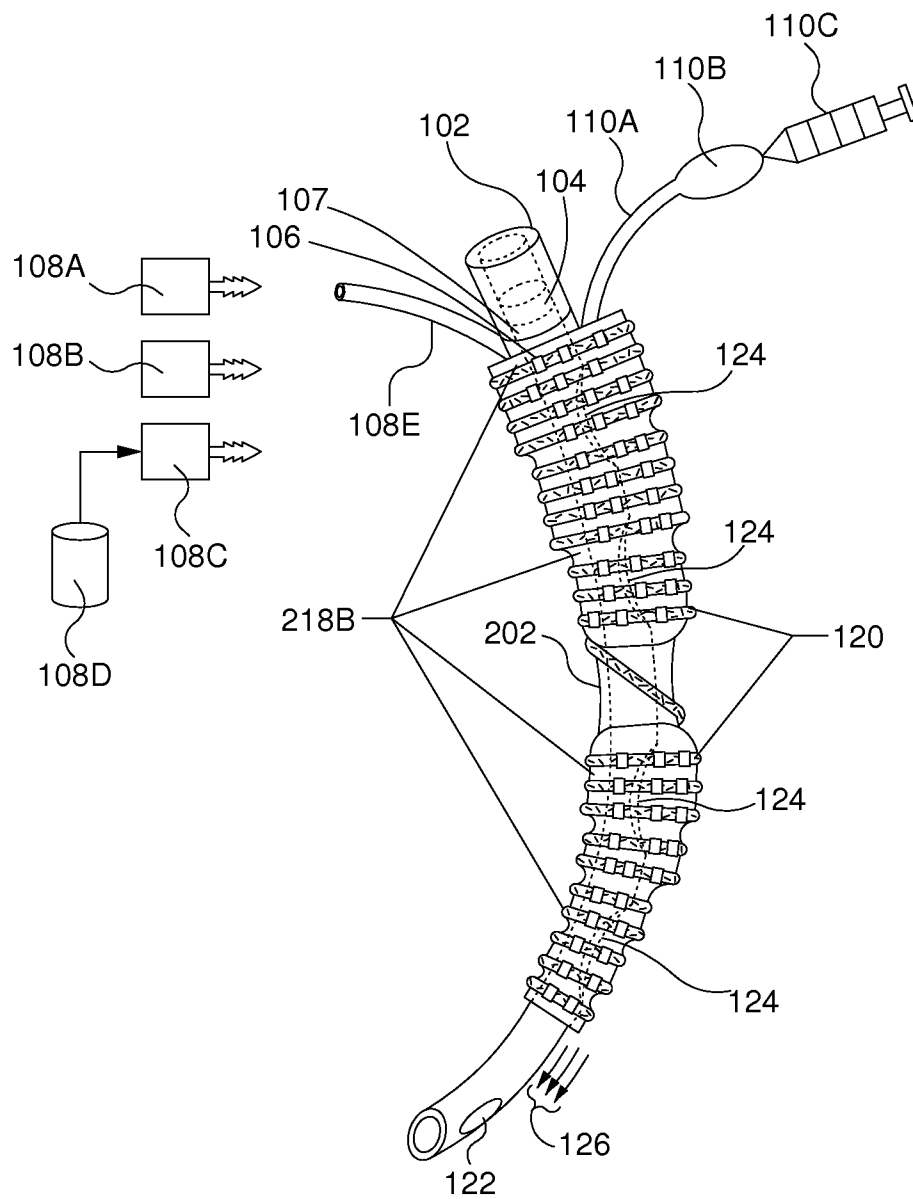


Figure 2B

300

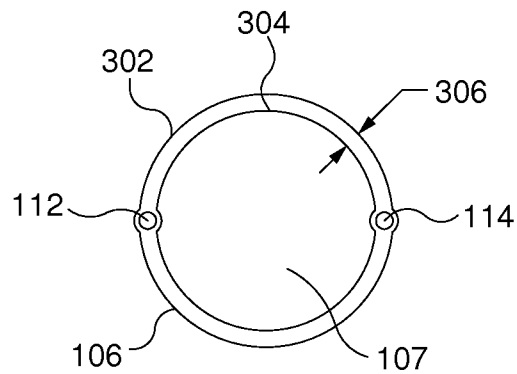


Figure 3

400

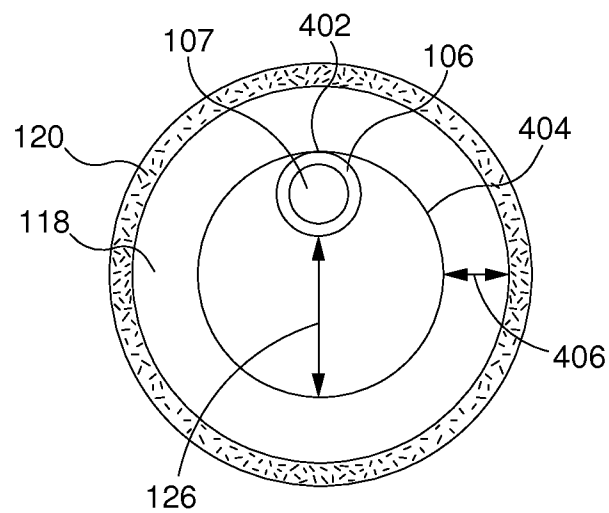
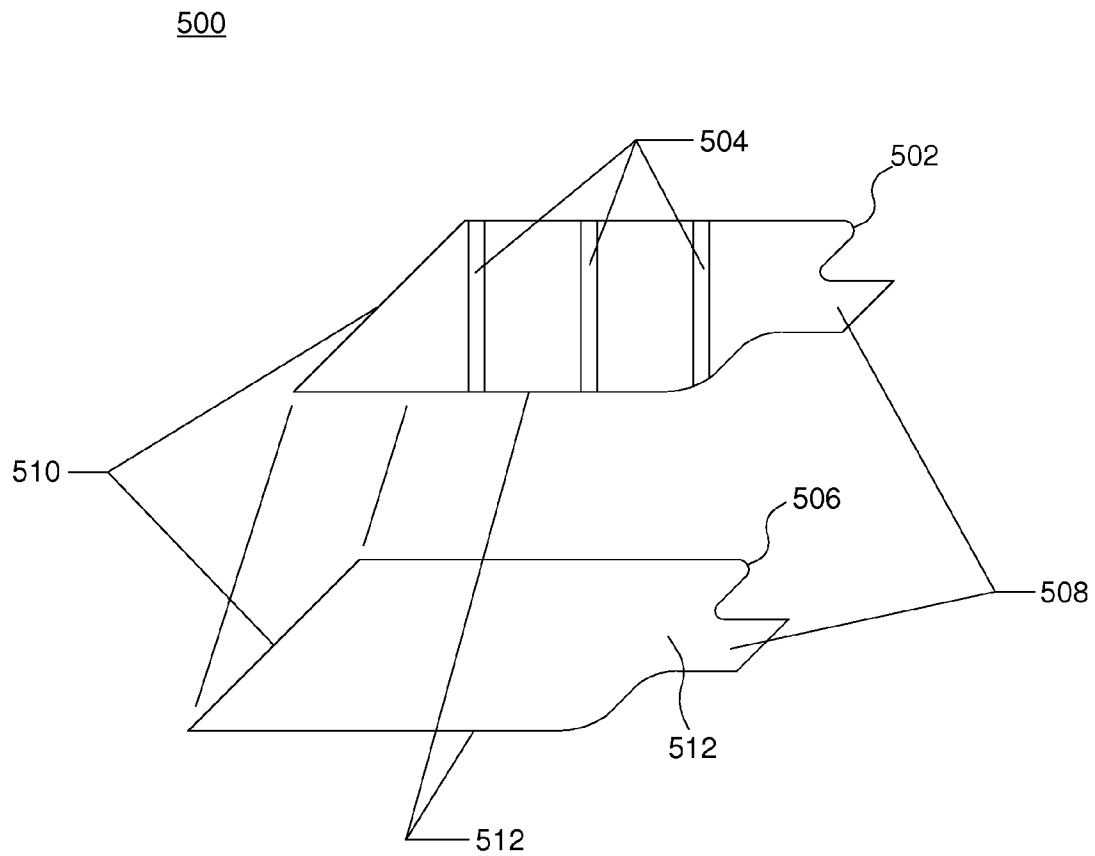
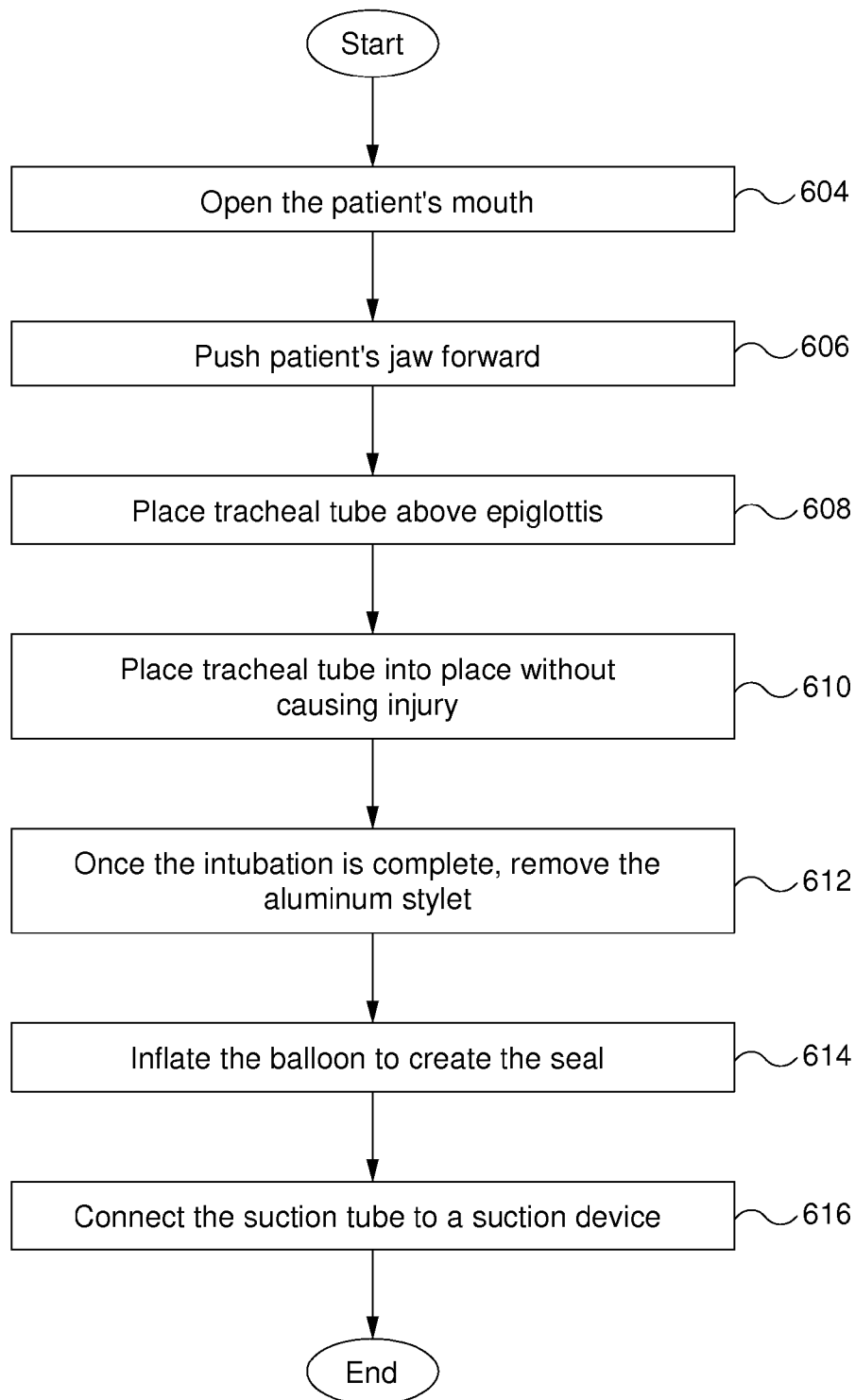
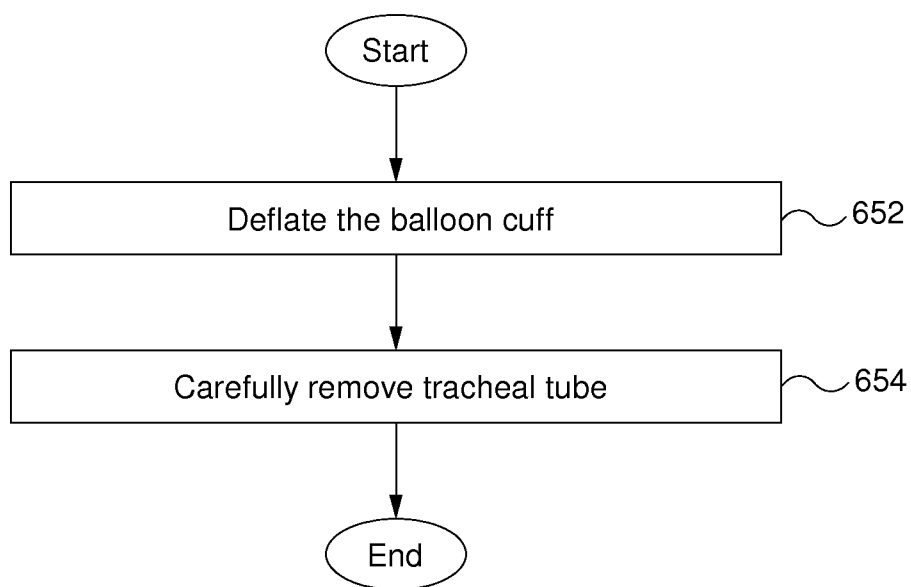
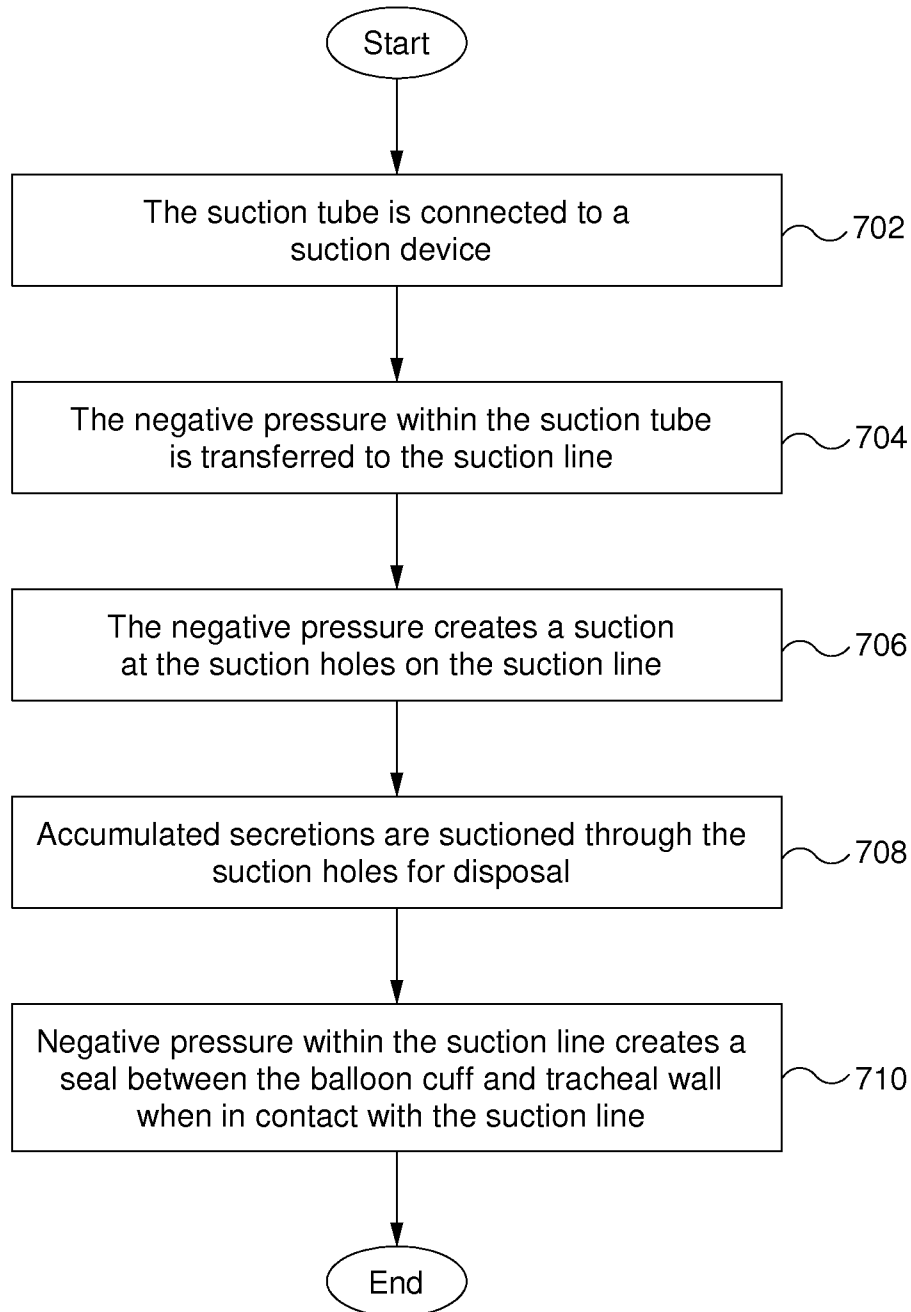


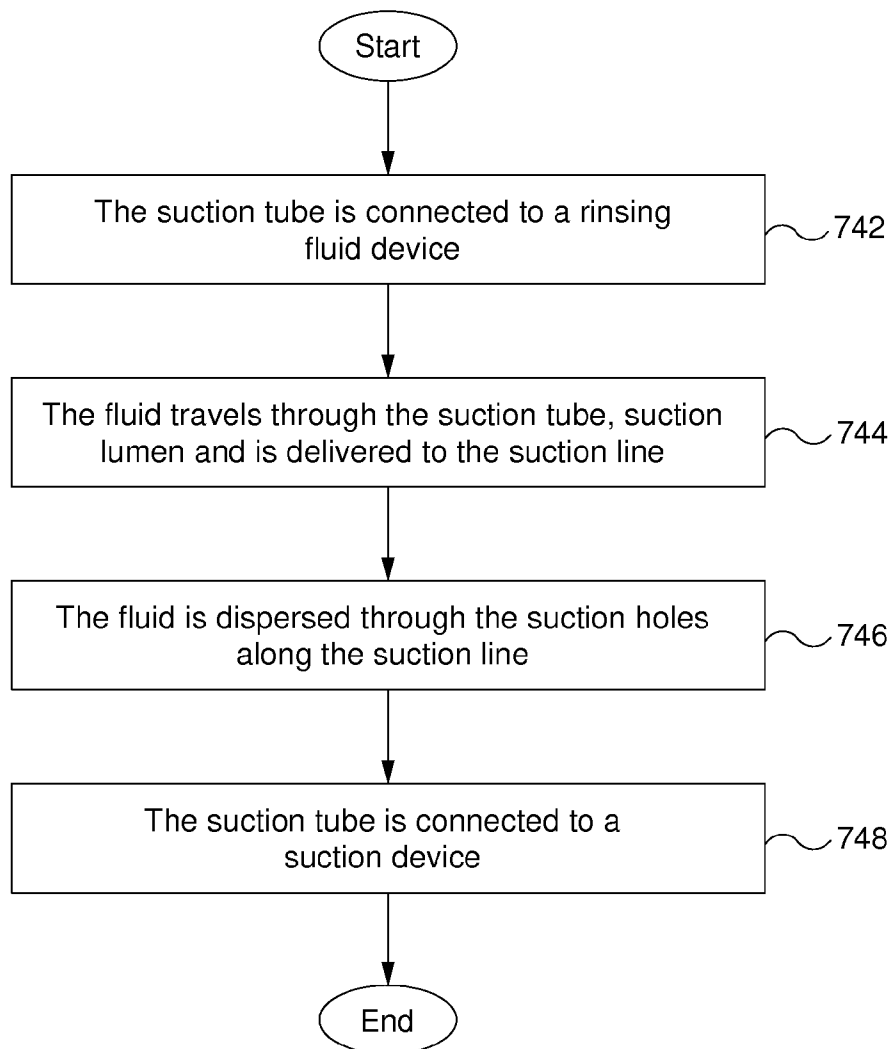
Figure 4

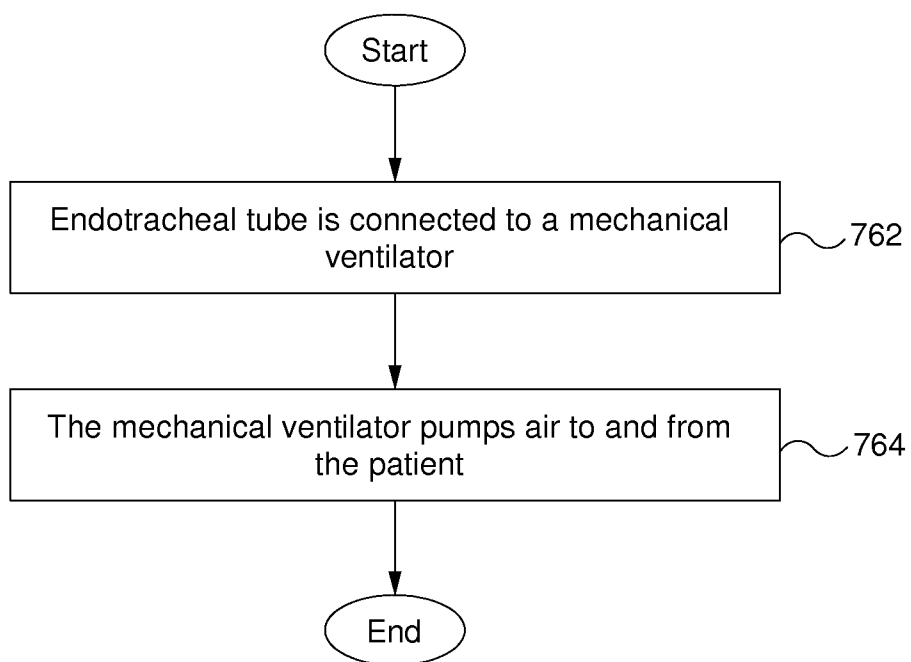
**Figure 5**

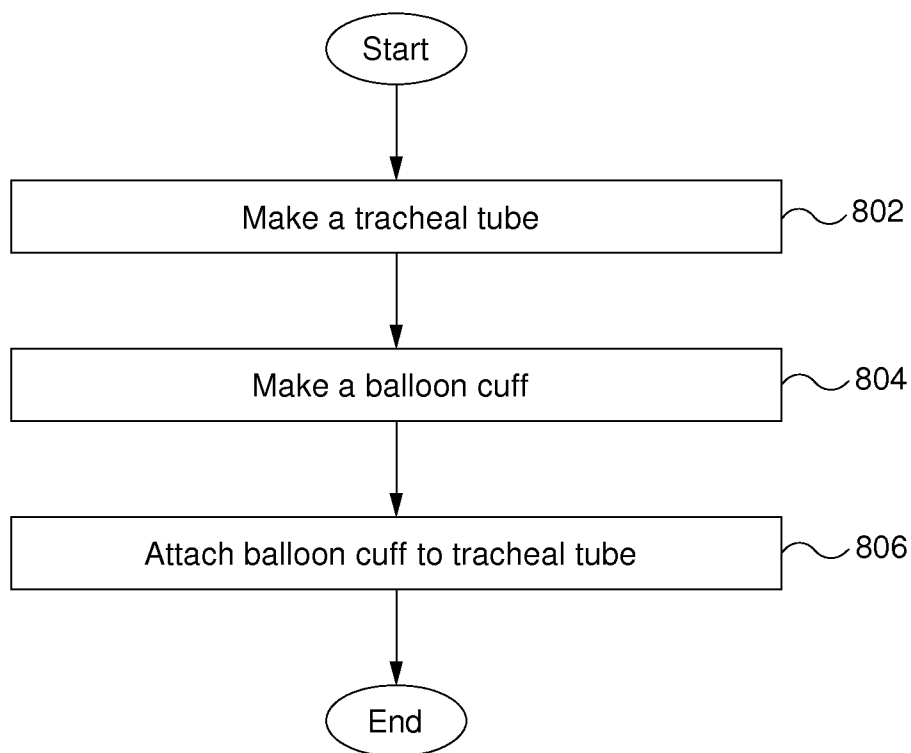
600A**Figure 6A**

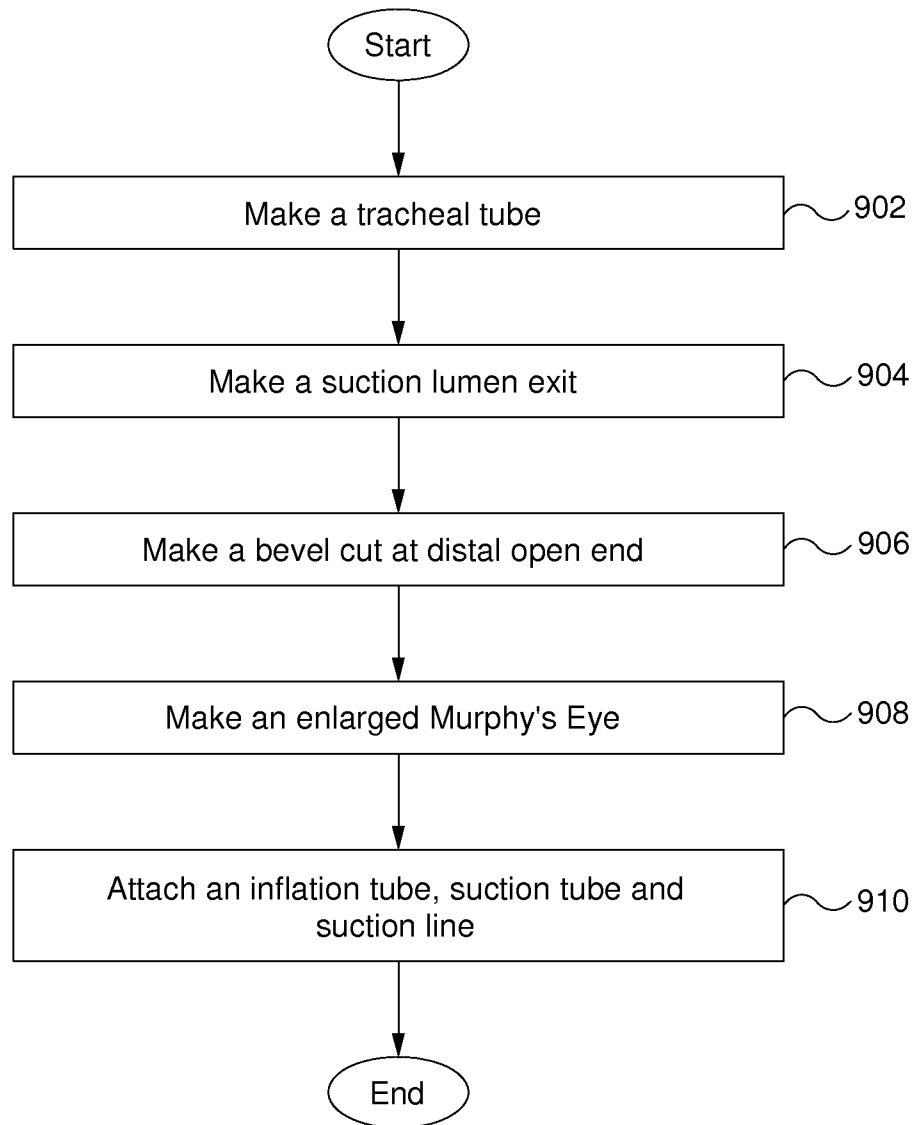
600B**Figure 6B**

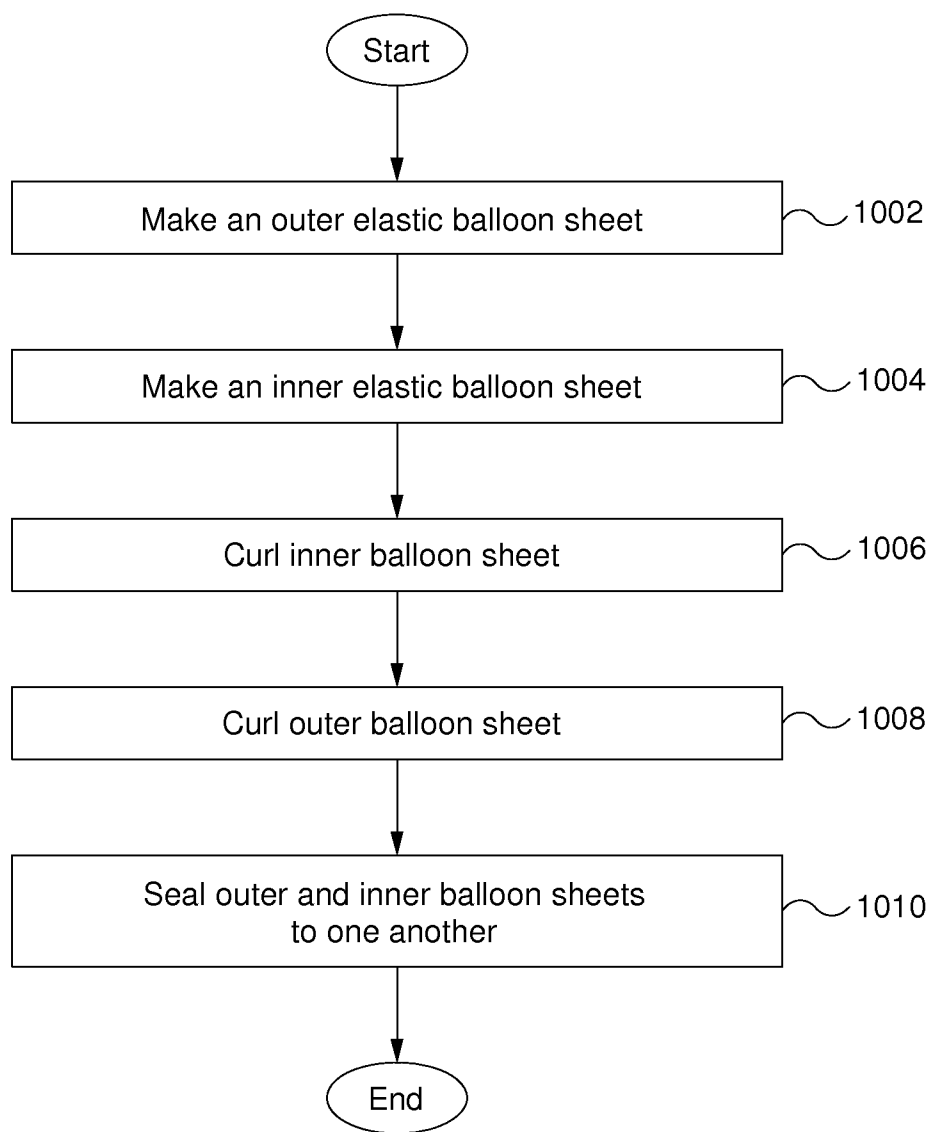
700A**Figure 7A**

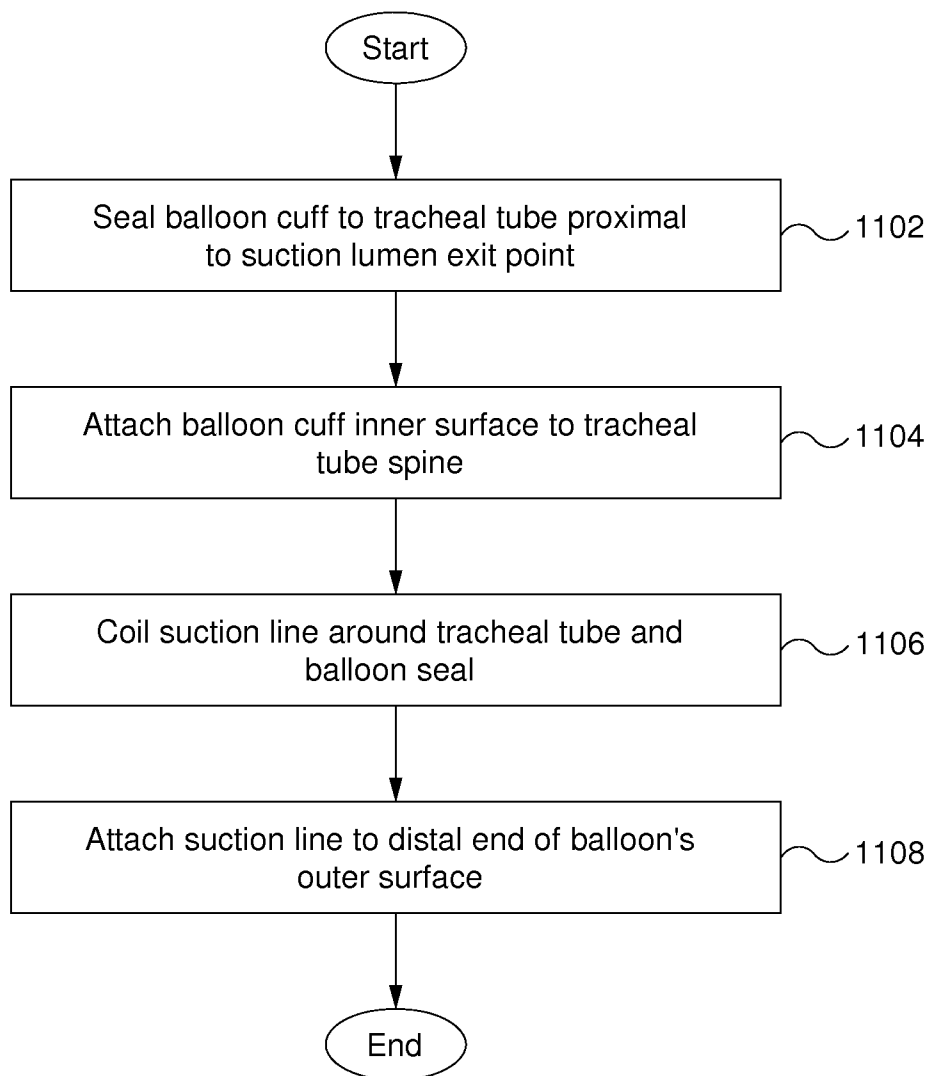
700B**Figure 7B**

700C**Figure 7C**

800**Figure 8**

802**Figure 9**

804**Figure 10**

806**Figure 11**

1 TRACHEAL TUBE

PRIORITY CLAIM

This application is a continuation-in-part of U.S. patent application Ser. No. 14/051,443, entitled "TRACHEAL TUBE," filed Oct. 10, 2013, and the above listed application is incorporated herein by reference, in its entirety

FIELD

This specification generally relates to the field of tracheal tubes.

BACKGROUND

The subject matter discussed in the background section should not be assumed to be prior art merely as a result of its mention in the background section. Similarly, a problem and the understanding of the causes of a problem mentioned in the background section or associated with the subject matter of the background section should not be assumed to have been previously recognized in the prior art. The subject matter in the background section may merely represents different approaches, which in and of themselves may also be inventions.

Tracheal tubes with inflatable balloon with suction means are broadly known in the prior art. However, the suctioning means of such prior arts are inefficient with suctioning secretions above and around the balloon, therefore allowing secretions and/or pathogens to travel through the balloon and tracheal walls and into the airflow of the tracheal tube. In certain situations, the secretions/pathogens get aerosolized by the high velocity of the ventilated air traveling through the tracheal tube and into the patient's lungs. Aerosolized pathogens traveling at high velocity may send the pathogens deep into the lungs which may cause Ventilator Associated Pneumonia (VAP).

BRIEF DESCRIPTION OF THE FIGURES

In the following drawings like reference numbers are used to refer to like elements. Although the following figures depict various examples of the invention, the invention is not limited to the examples depicted in the figures.

FIG. 1 shows a diagram of an embodiment of a tracheal tube.

FIG. 2A shows a diagram similar to that of FIG. 1 but illustrating another embodiment of a tracheal tube.

FIG. 2B shows a diagram yet another embodiment of a tracheal tube.

FIG. 3 shows a cross-sectional view of an embodiment of the catheter of FIG. 1 taken longitudinally through the catheter along the 3-3 cut line of FIG. 1.

FIG. 4 shows a cross-sectional view of an embodiment of a catheter and a balloon of FIG. 1 taken longitudinally through the catheter and the balloon along the 4-4 cut line of FIG. 1.

FIG. 5 shows a drawing of an embodiment of an assembly of a balloon.

FIG. 6a shows a flowchart of an embodiment of a method for inserting the endotracheal tube.

FIG. 6b shows a flowchart of an embodiment of a method for removing the endotracheal tube.

FIG. 7a shows a flowchart of an embodiment of a method for suctioning secretion from the border of the cuff and trachea region.

2

FIG. 7b shows a flowchart of an embodiment of a method for rinsing fluid dispensing device is applying a rinsing fluid.

FIG. 7c shows a flowchart of an embodiment of a method for artificially ventilating a patient.

FIG. 8 shows a flowchart of an embodiment of a method manufacturing a tracheal tube.

FIG. 9 shows a flowchart of an embodiment of a method for manufacturing a tracheal tube.

FIG. 10 shows a flowchart of an embodiment of a method for creating a balloon.

FIG. 11 shows a flowchart of an embodiment of a method for attaching a balloon to the endotracheal tube.

DETAILED DESCRIPTION

Although various embodiments of the invention may have been motivated by various deficiencies with the prior art, which may be discussed or alluded to in one or more places in the specification, the embodiments of the invention do not necessarily address any of these deficiencies. In other words, different embodiments of the invention may address different deficiencies that may be discussed in the specification. Some embodiments may only partially address some deficiencies or just one deficiency that may be discussed in the specification, and some embodiments may not address any of these deficiencies.

In general, at the beginning of the discussion of each of FIGS. 1-5 is a brief description of each element, which may have no more than the name of each of the elements in the one of FIGS. 1-5 that is being discussed. After the brief description of each element, each element is further discussed in numerical order. In general, each of FIGS. 1-5 is discussed in numerical order and the elements within FIGS. 1-5 are also usually discussed in numerical order to facilitate easily locating the discussion of a particular element. Nonetheless, there is no one location where all of the information of any element of FIGS. 1-5 is necessarily located. Unique information about any particular element or any other aspect of any of FIGS. 1-5 may be found in, or implied by, any part of the specification.

FIG. 1 shows a diagram of an embodiment of a tracheal tube system 100. The tracheal tube system 100 may include at least one connector 102, a catheter 106 having opposed open proximal end 104 and open distal end 122, a suction device 108a, an air dispenser device 108b, a fluid dispenser device 108c, a fluid reservoir 108d, at least one suction tube 108e, at least one inflation tube 110a, a pilot balloon 110b, inflation fluid supplying device 110c, at least one suction tube lumen 112, at least one inflation tube lumen 114, at least one suction line exit 116, at least one balloon 118, at least one suction line 120, at least one enlarged opening 124, and at least one enlarged air passage way 126. In other embodiments the tracheal tube system 100 may not have all of the elements or features listed and/or may have other elements or features instead of or in addition to those listed.

The tracheal tube system 100 is a tracheal tube with a 360 degree suction line and an enlarged airflow passage. In an embodiment, suctioning is set at 15 mm Hg negative pressure. The tracheal tube system 100 may be adapted to be used for various tubes such as endotracheal, endobronchial, and tracheostomy tubes. The endotracheal tube 100 is a catheter that is inserted into the trachea through the mouth or nose in order to maintain an open air passage or to deliver oxygen, medications, or to permit the suctioning of mucus or to prevent aspiration of oral secretions. Endotracheal tube 100 may be a flexible, hollow cylindrical tube that is open at both ends to allow air to pass through.

The connector **102** is a connection adapted to connect to a mechanical ventilator. The connector **102** attaches the tracheal tube system **100** to a mechanical ventilator. In an embodiment, the connector **102** may have a length of 4 cm, a proximal Outer Diameter (OD) of 1.5 cm, a proximal Inner Diameter (ID) of 1.3 cm, and a proximal length of 1.5 cm. The cross-sectional area of the safety (which is the collar) is 1.5 cm $\times$ 2.5 cm. In an embodiment, the length of the safety is 0.5 cm. In an embodiment, the distal opening OD of connector **102** is 0.8 cm. In an embodiment, the distal length of connector **102** is 2 cm. In an embodiment the tolerance for all of the listed dimensions in this specification is $\pm$ 10% of the value of the dimension in question. In another embodiment the tolerances in this specification is $\pm$ 5% of the dimension in question. In an embodiment, the connector **102** is made from hard polypropylene. In other embodiments, the mechanical ventilator may be replaced with an air bag if a mechanical ventilator is not available.

The proximal end **104** is the end of the tracheal tube system that is not intubated inside the patient. In this specification, to intubate a patient refers to placing a tube in the patient. For example, intubulating a patient may refer to the inserting a breathing tube into the trachea for mechanical ventilation. The proximal end **104** is open and connected to the end of the connector **102** opposite the mechanical ventilator. In an embodiment, the proximal end **104** has a length of 31 cm. In an embodiment, the proximal end **104** is made from flexible polyvinylchloride.

The catheter **106** is a tube that is inserted into the body in order to aid delivery of medications. The catheter **106** may be inserted into the trachea to deliver oxygen. The catheter **106** may be made from a tube. The catheter **106** may be made out of plastic (e.g., polyvinyl chloride, PVC). The plastic materials may be visually clear or opaque. Since plastic is not radio opaque, the catheter **106** may have a line of radio opaque material that makes the tube more visible on a chest X-ray. In other embodiments, the catheter **106** may be made out of wire-reinforced silicone rubbers. Yet in other embodiments, the catheter **106** may be made out of silicone rubber, latex rubber, or stainless steel. The different materials used to make a tracheal tube usually depends on the application of the tube that is required. For example, a wire-reinforced silicone rubber catheter is quite flexible yet difficult to compress or kink, making the wired-reinforced silicone rubber catheter useful for situations in which the trachea is anticipated to remain intubated for a prolonged duration, or if the neck needs to remain flexible during surgery.

The catheter **106** have an inner diameter and an outer diameter. The "size" of a tracheal tube refers to the inner diameter of the catheter. For example, if someone asks for a "size 6" tracheal tube, they are asking for a tracheal tube with an inner diameter of 6 mm. Furthermore, the inner diameter may be labeled on the catheter **106** as "ID 6.0." Narrower tubes increase the resistance to gas flow. For example, a size 4 mm tube has sixteen times more resistance to gas flow than a size 8 mm tube. The additional resistance can be especially relevant in the spontaneously breathing patient who will have to work harder to overcome the increased resistance. Therefore, when choosing the appropriate "size", the largest size that is suitable for a given patient is typically recommended. For human beings, the size of the catheter **106** may range from 2.0 mm for neonates to 10.5 mm for adult males. The catheter **106** may have an OD of 0.7 cm to 0.9 cm (depending on the size of the patient).

The catheter **106** may have varying lengths depending on who or what is using the catheter **106**. The length of the catheter **106** is measured from the end that goes into the trachea. The length of the catheter may vary if the catheter **106** is inserted orally or through the tracheostomy stoma. For human beings with an oral insertion, the length of the catheter **106** may range from 7.5 cm for neonates to 23 cm for adult males. In an embodiment, the catheter **106** may be inserted orally or nasally as an endotracheal tube.

In another embodiment, the catheter **106** may be inserted into a tracheostomy stoma and used in a tracheostomy. A tracheostomy is an opening through the neck into the trachea through which a tube may be inserted to maintain an effective airway and help a patient breathe. A tracheostomy stoma is the actual opening. When the catheter is used in a tracheostomy, the length of the catheter **106** may be shorter.

The primary channel **107** is the main passageway of the catheter **106** for delivering gases containing oxygen to a patient or for extracting carbon dioxide (CO₂) from a patient. The OD of primary channel **107** is variable from 0.6 cm to 0.8 cm. In an embodiment, the diameter of the primary channel **107** is the same as the inner diameter of catheter **106**.

The suction device **108a** is a machine that can be used to remove mucous and other unwanted fluids from a patient. The suction device **108a** creates a negative pressure in order to extract mucous and other unwanted fluids from a patient. The suction device **108a** may have a varying power of suction. The suction device **108a** may run continuously at a low power of suction setting to provide a constant suction. The suction device **108a** may run on an as needed basis, depending on the situation of application.

The air dispensor device **108b** is a machine that can be used to pump air. The air dispensor device **108b** may be an electronically powered air dispensor or a manual air pump such as a syringe filled with air.

The fluid dispensor device **108c** is a machine that is used to pump fluid. The fluid dispensor device **108c** may be an electronically powered fluid dispensor with varying or fixed power of dispensing. The fluid dispensor device **108c** may also be a manually operated device such as a syringe filled with a fluid.

The fluid reservoir **108d** is a reservoir for storing rinsing fluid to dispense into a patient to help loosen mucous build up to allow for an easier extraction. The fluid reservoir may be water to be used as a cleaning agent and/or may include another cleaning agent, or may be saline or an antibiotic rinse. The fluid reservoir **108d** may be the fluid source for the fluid dispenser device **108c**. In some embodiments, fluid dispenser device **108c** may not need to draw from the fluid reservoir of **108d**.

The suction tube **108e** is a tube adapted to suction secretion collected inside the border of the cuff and trachea region around the tracheal tube. The border of the cuff and trachea region is the part of the cavity of the larynx below the true vocal chords. The suction tube **108e** may be adapted to connect to a suction device to suction the secretion. In some embodiments, the suction tube **108e** may be attached to the catheter **106** proximal to the open proximal end **104**. In other embodiments, the suction tube **108e** may extend into the inner walls of the catheter **106**. The suction tube **108e** length is 24 cm. The suction tube **108e** may be made from flexible polyvinylchloride.

In another embodiment, the suction tube **108e** may be adapted to connect to an air dispensing device **108b** to dispense air into the suction tube **108e** to clear out the suction tube.

5

In yet other embodiments, the suction tube **108e** may be adapted to connect to a fluid dispenser device **108c** to provide a rinsing fluid. The fluid dispenser device may draw the rinsing fluid from the fluid dispensing reservoir **108d**. The purpose of the rinsing fluid may be to loosen up the secretion and mucous surrounding the border of the cuff and trachea region around the trachea to loosen mucous which may collect around the tracheal tube. Once the rinsing fluid has been introduced, suction may be restored to the suction tube **108e** and the liquid and any secretions that may have been loosened or dissolved may be removed. The introduction of a rinsing fluid procedure may be repeated as deemed necessary and it is performed at the discretion of the caregiver or user in order to clean secretions and other liquids that may collect and potentially clog the suction. The rinsing fluid may comprise water, saline, as well as other biocompatible liquids or mucolytic agents. A mucolytic agent is an agent which dissolves thick mucus and is usually used to help relieve respiratory difficulties. It does so by dissolving various chemical bonds within secretions, which in turn can lower the viscosity by altering the mucin-containing components.

The inflation tube **110a** is a tube used to supply an inflation fluid. In an embodiment, the inflation tube **110a** length is 24 cm. In an embodiment, the inflation tube is made from flexible polyvinylchloride.

The pilot balloon **110b** is a balloon that provides an indication of the air pressure that exists in another balloon that it is connected to. Furthermore, the pilot balloon **110b** has a one way valve that prevents air inflated into the pilot balloon **110b** from deflating because of the one way valve design. The pilot balloon **110b** may serve as a balloon deflator when the pilot balloon **110b** is pressed, thus turning the one way valve into a two way valve.

The inflation fluid supplying device **110c** is a device that delivers an inflation fluid. The inflation tube **110a** may be connected to the inflation fluid supply device **110c** by way of pilot balloon **110b**. The fluid supplying device **110c** may be a syringe or a pump. The inflation fluid may be a gas or a liquid, depending on the desired functionalities of the inflation fluid. The inflation fluid may be air. The inflation fluid may also be a methylene blue coloured saline. For example, some airway surgery involves the use of laser beams to burn away tissue. These beams can ignite ordinary endotracheal tubes and in the presence of Oxygen may cause major airway fires. If the laser manages to damage the balloon, the coloring will help identify rupture and the saline will help prevent an airway fire.

The suction tube lumen **112** is an extension of the suction tube **108e** that extends along the length of the catheter **106**. The suction tube lumen **112** further provides suction to the tracheal tube from the suction tube **108e**. The suction tube lumen **112** may be connected to the suction tube **108e** or it may be an extension of suction tube **108e** that is connected to the catheter **106**. The suction tube lumen **112** may also extend along the length and inside the walls of catheter **106**. In another embodiment, the suction tube lumen **112** may attach to the exterior surface of the catheter **106** and extend along the length of the catheter **106**. In other embodiments, the suction tube lumen **112** may provide rinsing fluids from the suction tube **108e**.

The inflation tube lumen **114** is an extension of the inflation tube **110** that extends along the length of the catheter **106**. The inflation tube lumen **114** may be connected to the inflation tube **110**. The inflation tube lumen **114** may also be an extension of the inflation tube **110** that extends along the length and inside the wall of the catheter **106**. In

6

another embodiment, the inflation tube lumen **114** may attach to the exterior surface of the catheter **106** and extend along the length of the catheter **106**.

The suction lumen exit point **116** is the point where the suction lumen **114** emerges from the catheter **106**. The suction lumen exit point **116** is strategically located along the length of the catheter **106** so that it is proximal to the location where secretion accumulates in the region bordering the cuff and trachea above the balloon.

The balloon **118** is an inflatable resilient cuff. The balloon **118** serves as a seal between the tracheal tube and the patient's trachea wall to allow for positive pressure ventilation. Positive pressure ventilation is a mechanical ventilation in which air is delivered into the airways and lungs under positive pressure, usually via an endotracheal tube, producing positive airway pressure during inspiration. The balloon **118** may be made from various compositions of rubber or elastic polymer polyurethane. The thickness and elasticity of the rubber material may vary, depending on the intended use of the balloon **118**. In an embodiment, the balloon **118** is 5 cm long and 3 cm in diameter. Excluding rare errors in calcium metabolism, most human male and female trachea diameters fall between 25-29 mm and 23-27 mm, respectively. In an embodiment, the seal between each chamber is not complete so as to allow air to flow from one balloon to the next (the opening between chambers may be the width of the balloon and between 0.1-0.5 cm high). In some embodiments, the balloon **118** may be a high pressure, low volume balloon. In other embodiments, the balloon **118** may be a low pressure, high volume balloon. Depending on the intended purpose and use of the balloon, the appropriate material is used. When introduced into the patient, the balloon **118** is initially deflated. Once the tracheal tube system **100** is placed inside the patient's trachea, the inflation tube **110** may be adapted to a fluid supplying device to inflate the balloon **118**. The balloon **118** is connected to the inflation lumen **114**. Once the balloon **118** is inflated, the shape and expanded size of the balloon **118** creates a seal against the tracheal wall, thereby preventing gases being pumped into the lungs via the catheter **106** from backing up around the tube and escaping through the tracheal tube, thereby providing a positive pressure ventilation. The inflation of the balloon **118** creates a seal to provide a positive pressure necessary to artificially ventilate the lungs.

The balloon **118** is attached to the catheter **106** between the suction lumen exit **116** and the distal end **122**. The balloon **118** is completely sealed to the catheter **106** at the end of the balloon distal to the suction lumen exit **116**. However, the opposite end of the balloon **118** is not sealed to the catheter **106**. Instead, the balloon **118** proximal to the open distal end **122** is cylindrical shaped. The balloon, when not attached to a tracheal tube resembles the shape of a bottle without the bottom portion of the bottle. The shape of the balloon is created by the balloons circular chambers and the size of chambers can vary, the largest balloon is first and the size of the balloons decreases along the direction going towards the lungs. For example, in an embodiment, the balloon **118** diameters of the chambers, in order from proximal to distal, are 3 cm, 1 cm, 0.6 cm, 0.4 cm, 0.2 cm, and 0.1 cm, respectively.

In another embodiment, the balloon **118** may extend from the open distal end **122** along the length of catheter **106** and ending proximal to the connector **102**.

Tracheal tubes with balloon **118** may present a problem in that secretions produced above the balloon **118** may be prevented from flowing along the channel of the esophagus or trachea and thereby collect above the balloon **118**, pro-

viding a site for the possible accumulation of pathogens. Occasionally, these pathogens may find their way through the cuff created by balloon 118 and end up below the cuff near the open distal end 122. Once the pathogens make it through the balloon 118, the pathogens may find their way into the patient's lungs and create harmful infection. The accumulation of secretion above the balloon 118 may present other problems as well.

The suction line 120 is a tube with many small holes distributed all around the tube and all along the tube length. In an embodiment, the suction line 120 is 20 cm in length. The small holes allow the suction and removal of secretion fluid that comes in contact with the suction line 120. The suction line 120 may be an extension of the suction tube 108e and the suction tube lumen 112. The suction line 120 emerges from within the catheter 106 walls at the suction lumen exit point 116. The connection point between the balloon 118 and the catheter 106 proximal to the suction line 120 may be 0.5 cm-1.5 cm above the balloon 118 to ensure a secure seal of the balloon 118 to the catheter 106. The suction line 120 is wrapped around the catheter 106 and above the balloon 118. The suction line 120 wrap provides a 360 degree suction of secretion fluids that collect in the space above the balloon 118 and within the patient's trachea (area bordered by the cuff and trachea) without negatively impacting ventilation of the patient at the level of the cuff suction line attached to balloon.

The suction line 120 may also wrap around the balloon 118. The suction line 120 may wrap around the balloon 118 multiple times before terminating at a distal point of the exterior surface of balloon 118. The suction line 120 provides suction of secretions that collect in the spaces between the balloon 118 and the patient's trachea. The suction line 120 may also provide additional sealing properties between the balloon and the tracheal wall within the patient when there is negative pressure within the suction line 120.

The suction line 120 may also coil around the balloon 118 within predefined sleeves on the balloon 118 outer surface. The sleeves will be further discussed in FIG. 5.

In other embodiments, the suction line 120 may also distribute a rinsing fluid when the suction tube 108e is adapted to connect to a fluid dispensing device to dispense a rinsing fluid. The rinsing fluid flows through the small holes scattered and is dispersed along the suction line 120.

The open distal end 122 is the opening at the end of the tracheal tube system 100. In most embodiments, the open distal end 122 is the end that resides inside the patient's tracheal area and the open distal end 122 is where the mechanical ventilator's air, traveling through the primary channel 107 may enter the patient's lungs. When the tracheal tube system 100 is intubated inside a patient, the open distal end 122 of the catheter 106 is situated within the upper respiratory system of the patient. In current use, the open distal end 122 serves as the primary air passage way for mechanically ventilating a patient, with an opening in the sidewall of catheter 106 as the secondary source of air passage in the event the open distal end 122 is blocked. In the current embodiment, the open distal end 122 will still serve as an air passage way.

The enlarged opening 124 provides an alternative air flow source to the patient's lungs in the event the open distal end 122 is blocked or obstructed. The enlarged opening 124 serves as the primary source of air flow into the patient's lungs since the enlarged opening 124 has an opening considerably larger than the open distal end 122. The airflow from enlarged opening 124 comes into contact with the interior layer of the balloon 118. The inflated balloon 118

creates a cuff along the tracheal wall to prevent the escape of air pressure between the patient's lung and the tracheal tube system 100. The airflow that comes out of the enlarged opening 124 may flow around the inner layer of the balloon 118 and get redirected towards the patient's lung. The enlarged opening 124 may have a length that is slightly longer along the length of the catheter 106 than the balloon 118 such that the opening 124 may start from a point proximate to the 360 degree seal of the balloon 118 with the catheter 106 proximal to the suction lumen exit 116 and extend beyond the point where the balloon 118 ends proximal to the distal end 122. The width of the enlarged Opening 124 may be adjusted to create a larger cross sectional area of air flow to travel between the patient's lungs and the catheter 106.

In another embodiment, where the length of the balloon 118 may extend from proximal to the the open distal end 122 along the length of catheter 106 and terminate proximal to proximal open end 104, the length of the enlarged opening 124 may extend along the length of the entire catheter 106 to provide a larger amount of area for airflow to travel between the primary channel 107 and the patient's lungs.

The enlarged air passage way 126 is a passage way through which fluids pass between the patient's trachea and the tracheal tube system 100. The enlarged air passage way 126 may be determined by taking the cross-sectional area measured by the inner diameter of the inflated balloon 118 and subtracting the cross-sectional area of the catheter 106. The enlarged air passage way 126 allows the same amount of air volume to move into the patient's lungs but at a slower velocity as compared to prior devices.

The velocity at which a volume of air flows through a pipe may be increased or decreased based on the diameter of the pipe. Decreasing the input velocity increases particle size, decreases the aerosolization, and decreases microspeciation. The diameter of the pipe defines the cross-sectional area available for the volume of air to flow through. The velocity of a volume of air flows through a passage way may be reduced if the diameter of the passage way is increased. Likewise, when the diameter of the passage way is reduced, to move the same fixed volume of air through the reduced diameter passage way, the velocity at which the volume of air flows must be increased to move the same fixed volume of air through the reduced diameter passage way. The increased diameter of the passage way will increase the cross-sectional area for air to travel through. With a larger cross-sectional area for air to travel through the tracheal tube system 100 based on the enlarged air passage way 126 created by the shape of the balloon 118 proximal to the open distal end 122, the same volume of air that needs to flow into the lung(s) at the enlarged air passageway 126 may be delivered to the lung(s) at a reduced velocity. The volume of air that flows through from the enlarged opening 124 located within the balloon 118 is delivered to the lungs through the enlarged air passageway 126. The reduction in velocity of airflow at the enlarged air passage way 126 helps to address a common cause of issues with tracheal procedures, such as Ventilator Associated Pneumonia (VAP). VAP can be minimized by eliminating the "aerolization" of foreign bodies that shoot into the lower area of the lungs from the high speed of the ventilator. Currently, the "aerolization" of foreign body traveling at high velocity into the lungs is due to the small cross sectional area of the traditional tracheal tube. The smaller the cross sectional area of the tube, the higher the velocity is required to move the same volume of air. The enlarged air passage way 126 may allow the appropriate amount of air to travel into the patient's lungs at

a reduced velocity of airflow that in turn may help to reduce VAP. In an embodiment, the length of the air passage way 126 is 4.5 cm, whereas in contrast a standard Murhpy's Eye is 1.0 to 1.5 cm.

FIGS. 2A and 2B show a diagram similar to that of FIG. 1 but illustrating other embodiments of a tracheal tube. The tracheal tube system 200a and 200b may include the following elements, as explained in FIG. 1, at least one connector 102, a catheter 106 having opposed open proximal end 104 and open distal end 122, a suction device 108a, an air dispenser device 108b, a fluid dispenser device 108c, a fluid reservoir 108d, at least one suction tube 108e, at least one inflation tube 110a, a pilot balloon 110b, an inflation fluid supplying device 110c, at least one suction line 120, a plurality of enlarged opening 124, at least one enlarged air passage way 126, and at least one balloon 218a (FIG. 2A) or 218b (FIG. 2B). In other embodiments the tracheal tube system 200 may not have all of the elements or features listed and/or may have other elements or features instead of or in addition to those listed.

Furthermore, the tracheal tube system 200a and 200b may also include a vocal chord crease 202. The vocal chord crease 202 is a portion of the balloon 118 that is narrow and extends for an amount necessary to clear the vocal chord of the patient. The purpose of the vocal chord crease 202 is to minimize contact between the tracheal tube system 200 and the patient's vocal chord. The balloon 218a or 218b in the current embodiment extends along approximately the entire length of the catheter 106. Other than the length of the balloon 218a or 218b and the crease in the balloon 218a or 218b at the vocal chord crease 202, the balloon 218a or 218b is essentially the same as the embodiment described in FIG. 1. No balloons are located in the crease to avoid direct pressure on the vocal chords. The crease is suspended off the vocal cords by balloons on either end of the crease, and in an embodiment, the crease is color coded so that medical personnel can see where to position the crease.

The plurality of the enlarged openings 124 is the primary air flow channel for the ventilation of the patient. The plurality of the enlarged openings 124 allows the velocity of the airflow between the patient's lungs and the tracheal tube system 200 to be comparable to the velocity of the airflow the patient would experience without an artificial ventilation system.

In an embodiment, balloon 218a or 218b forms a tube surrounding and attached to catheter 106, which is open at both ends, so that air may enter one end of the tube formed by balloon 118 and exit the other end of the tube formed by balloon 218a or 218b. When one end of endotracheal tube system 200a or 200b is placed within a patient, air may enter the patient via both the tube formed by balloon 218a or 218b, respectively, and catheter 106, so that air may enter and travel into the patient through a larger cross sectional area than were balloon 218a or 218b not present or crossed.

Endotracheal tube systems 200a and 200b differ from one another in that the sections of balloon 218a all have the same diameter, whereas the sections of balloon 218b have decreasing diameters. In an embodiment, the largest segment of balloon 218b has an outer diameter 5 cm, the narrowest segment has an outer diameter of 1.5 cm, and the segments in between monotonically decrease in diameter from 5 cm to 1.5 cm going from the end of the endotracheal tube 200b that is furthest from the lungs toward the end that is closest to the lungs.

FIG. 3 shows a cross-sectional view 300 of an embodiment of the catheter of FIG. 1 taken longitudinally through

the catheter at 3-3. The cross-sectional view 300 may include an exterior surface 302, an interior surface 304, a wall thickness 306, a catheter 106, suction lumen 112, inflation lumen 114, and primary channel 107.

The catheter 106, suction lumen 112, inflation lumen 114, and primary channel 107 were discussed in FIG. 1. The exterior surface 302 is the exterior surface of catheter 106. The interior surface 304 is the interior surface of the catheter 106. The wall 306 is the tube thickness determined by the exterior surface 302 and the inner surface 304. The thickness of the wall 306 may vary based on the different uses and application of the tracheal tube system 100.

The suction lumen 112 may be an extension of the suction tube 108e (from FIG. 1) wherein the suction lumen 112 is configured to run along the inside of the wall 306. In another embodiment, the suction lumen 306 may be attached to run along the exterior surface 302 of the catheter 106.

The inflation lumen 114 may be an extension of the inflation tube 110a (from FIG. 1) wherein the inflation lumen 114 is configured to run along the inside of the wall 306. The inflation lumen 114 may be situated opposite the suction lumen 112. In another embodiment, the inflation lumen 114 may be configured to run along the exterior surface 302 of the catheter 106.

FIG. 4 shows a cross-sectional view 400 of an embodiment of a catheter 106 and a balloon 118 of FIG. 1 taken longitudinally through the catheter 106 and the balloon 118 at 4-4. The cross-sectional view 400 may include a spinal sealant 402, a balloon inner layer 404, a balloon thickness 406, and a catheter 106. Furthermore, cross-sectional view 400 may also include a primary channel 107, a balloon 118, a suction line 120, and an enlarged airway passage 126; all of which are further defined in FIG. 1.

The spinal sealant 402 is the contact point along the outer surface of the catheter 106 and the inner surface of balloon 118. The balloon inner layer 404 is the inner layer of the balloon 118. The balloon thickness 406 is the thickness of the balloon 118 when fully inflated. The balloon thickness 406 may be a variable in the enlarged airway passage 126. The thicker the balloon, the smaller the enlarged airway passage. Likewise, the thinner the balloon thickness 406, the larger the enlarged airway passage 126. The balloon thickness 406 may vary to provide the appropriate amount of enlarged airway passage 126. The spinal sealant 402 is designed to not have any contact with the enlarged opening 124.

The spinal sealant 402 connection point may extend the length of the catheter 106 (which is situated inside the balloon 118) to create a secure attachment between the balloon 118 and the catheter 106. In an embodiment, the spinal sealant 402 may be located opposite the enlarged opening 124 located on the catheter 106, so that the enlarged opening 124 is not in contact with the inner wall of the balloon 118. The spinal sealant 402 may be glued to the inner walls of balloon 118. In another embodiment, the spinal sealant 402 may be heat infused by melting the inner wall of the balloon 118 along the spinal sealant 402 together. The airflow that comes out of the enlarged Murhpy's Eye will travel through the catheter 106 by way of the primary channel 107 and exit the catheter 106 in one of two locations: 1) at the open distal end 122 or 2) at the enlarged opening 124. The air exiting the enlarged opening 124 eventually flows through the enlarged air passage way 126.

FIG. 5 shows an embodiment of the balloon assembly 500. The balloon assembly 500 may include an outer balloon sheet 502, a plurality of sleeves 504, an inner balloon sheet

11

506, a tube connection point **508**, a distal edge **510**, and an inflation connection point **512**.

The outer balloon sheet **502** is the exterior layer of the balloon **118** that comes into contact with the patient's tracheal walls. The outer balloon sheet **502** is generally a rubber material with various thickness and elasticity, depending on the application of the balloon. For example, the balloon **118** may be adapted to be used in as a low volume, high pressure cuff or a high volume, low pressure cuff. In a low volume, high pressure application, the material of the balloon may be slightly thicker and less elastic whereas in a high volume, low pressure application, the material may be thinner and more elastic.

The plurality of sleeves **504** are like channels arranged parallel to one another in a diagonal configuration with respect to the outer balloon sheet **502**. The sleeves **504** are aligned diagonally in such a way that when the outer balloon sheet **502** is curled into a cylindrical shape, the sleeves **504** line up at the connection point to create a single helical groove around the cylindrical shape of the outer balloon sheet. Once the sleeves **504** are aligned, the sleeves may allow the suction line **120** to wrap around the balloon **118** in an organized and predictable form because the suction line **120** fits neatly into the sleeves. Once the suction line wrap **120** is wrapped around the balloon **118** within the sleeves **504**, the suction line wrap **120** may provide a slight protrusion over the balloon surface. The protrusion provides a more secure and stable seal between the balloon **118** and the patient's tracheal wall because the suction effect created by the suction line wrap **120** around the balloon **118** helps to securely seal the balloon with the tracheal walls.

The inner balloon sheet **506** is the inner layer of the balloon **118**. The inner balloon sheet **506** when attached to the outer balloon sheet **502** allows the balloon **118** to take form. The tube connection point **508** is the portion of the balloon **118** that attaches the balloon **118** to the tracheal tube. The tube connection point **508** is the only portion of the balloon **118** that attaches to the tracheal tube. The attachment is a 360 degree tight seal around the tube. When the outer balloon sheet **502** and inner balloon sheet **506** are attached, the tube connection point **508** is sealed tight to not allow any air to travel in between the two sheet because the purpose of the connection point **508** is attach the balloon **118** to the tracheal tube.

The distal edge **510** is the edge of the outer balloon sheet **502** and inner balloon sheet **506** that is opposite the tube connection point **508**. The distal edge **510** is the section of the outer and inner balloon sheets that is sealed together to create a balloon shape.

The longitudinal edge **512** is the edge that runs along the balloon longitudinally. One end of the edge is the distal edge **510** and the other end of the edge is the connection point **508**. The longitudinal edge **512** of the inner balloon sheet **506** will be the edge that seals to the opposing longitudinal edge **512** of the inner balloon sheet **506** to create a cylindrical shape for the inner balloon sheet **506**. Likewise, the longitudinal edge **512** of the outer balloon sheet **502** will be the edge that seals the opposing longitudinal edge **512** of the outer balloon sheet to create a cylindrical shape for the outer balloon sheet **502**. The outer balloon sheet **502** is slightly larger than the inner balloon sheet **506** so that the cylindrical shape of the outer sheet may fit on the outside of the cylindrical shape of the inner sheet. The sleeves **504** are outward facing on the outside of the outer balloon sheet's cylindrical form.

The inflation connection point **512** is where the balloon's inflation fluid enters and exists to inflate and deflate the

12

balloon **118** respectively. The inflation connection point **512** connects to the inflation lumen **114** (FIG. 1). The inflation connection point **512** may be a hole or it may be an actual small valve connector to connect to the inflation lumen **114**. In other embodiments, it may just be a marking on the inner balloon sheet to provide guidance to create a hole upon assembly and attachment of the balloon **118** to the catheter **106**.

The sleeves **504** on the balloon **118** will create a channel to allow the suction line wrap **114** to remain securely attached to the balloon **118**. Once the balloon **118** is inflated, the suction line wrap **114** fits securely in the helical groove **504** (FIG. 5) on the balloon **118**. The suction line wrap **114** provides a slight protrusion over the balloon surface to provide a more secure and stable seal of the balloon and the tracheal tube system **100** within the patient because the slight protrusion is that of the suction line wrap **114**. The suction effect created by the suction line wrap **114** around the balloon **118** helps to securely seal the balloon with the tracheal walls.

The balloon **118** is shaped by fusing the two layers of the balloon sheets together where the outer balloon sheet **502** will have a sleeve **504** to allow the suction line **120** to lay within. One end of the balloon **118** is completely sealed to the catheter **106** proximal to suction line **120**. The other distal end of the balloon will not be completely sealed to the catheter **106**. Instead, the inner balloon layer **506** will be attached to the spine portion of the catheter **106** as displayed as the spinal sealant **402** (FIG. 4).

FIG. 6a shows a flowchart of an embodiment of method **600a** in which a caregiver is intubating a patient. In step **602**, the caregiver determines that a patient needs an advance airway orally. In step **604**, the caregiver opens the patient's mouth to begin the intubation process. In step **606**, the caregiver pushes the patient's jaw forward to create an adequate opening to perform the intubation.

In step **608**, the caregiver may use a laryngoscope as a guide to place the endotracheal tube above the epiglottis. The caregiver may also use a glidescope to assist with the intubation process. In some situations, where no guiding tools are available, the caregiver may intubate blindly if the situation requires immediate intubation. A laryngoscope is a medical device that is used to obtain a view of the vocal folds and the glottis. Laryngoscopy (larynx+scopy) may be performed to facilitate tracheal intubation. A glidescope is the first commercially available video laryngoscope. The glidescope incorporates a high resolution digital camera, connected by a video cable to a high resolution LCD monitor. It may be used for tracheal intubation to provide controlled mechanical ventilation. When using the laryngoscope or glidescope to facilitate intubation, the caregiver should exercise special care to identify the vocal chords in order to properly intubate the tracheal tube to prevent contact between the balloon **118** and the vocal chords. If the caregiver does not properly intubate the tracheal tube below the vocal chord and if upon inflation of the balloon **118** the cuff expands onto the vocal chord, it may damage the patient's vocal chord. Extra care must be exercised to ensure the intubation is performed correctly and the vocal chords are clear of contact by the balloon once the balloon **118** is inflated. An aluminum stylet may be used to provide the flexible endotracheal tube with some support and stiffness to assist with the intubation process.

In step **610**, the caregiver places the tracheal tube into place properly without causing injury. Injuries may include breaking teeth or damaging vocal chords. In step **612**, once

13

the intubation is complete, the caregiver removes the aluminum stylet from the tracheal tube.

In step **614**, the caregiver inflates the balloon with air by attaching a syringe or any other fluid providing device that may be required to inflate the balloon. In some embodiments, air may be the fluid of choice. In other embodiments, a liquid based fluid may be used. When the balloon is inflated, the coiled suction line **120** form fits into the sleeves on the outside of the balloon.

In step **615**, the caregiver deploys the suction line **120** and the balloon is inflated to the tracheal border.

In step **616**, the caregiver connects the suction tube **108e** to a suction device **108a** to provide a constant stream of suction to the region bordered by the cuff and trachea above the balloon **118**. The suction device may have a suction power adjustable knob to set a desired suction. By connecting the suction tube **108e** to the suction device **108a**, the removal of secretion build up located above the balloon **118** and between the tracheal walls and the balloon may continue indefinitely without the need for a caregiver to constantly monitor the patient for secretion build up.

In step **617**, the suction line **120** creates a seal between the balloon **118** and the trachea.

In an embodiment, each of the steps of method **600a** is a distinct step. In another embodiment, although depicted as distinct steps in FIG. **6a**, steps **604-617** may not be distinct steps. In other embodiments, method **600a** may not have all of the above steps and/or may have other steps in addition to or instead of those listed above. The steps of method **600a** may be performed in another order. Subsets of the steps listed above as part of method **600a** may be used to form their own method.

FIG. **6b** shows a flowchart of an embodiment of method **600b** in which a caregiver is removing an endotracheal tube. In step **652**, the caregiver deflates the balloon **118** by pressing the pilot balloon **110b**. In step **654**, the caregiver carefully removes the endotracheal tube from the patient orally.

In an embodiment, each of the steps of method **600b** is a distinct step. In another embodiment, although depicted as distinct steps in FIG. **6b**, step **652-654** may not be distinct steps. In other embodiments, method **600b** may not have all of the above steps and/or may have other steps in addition to or instead of those listed above. The steps of method **600b** may be performed in another order. Subsets of the steps listed above as part of method **600b** may be used to form their own method.

FIG. **7a** shows a flowchart of an embodiment of method **700a** in which a suctioning device is suctioning secretion from the region bordered by the cuff and trachea. In step **702**, the suction tube **108e** is connected to a suction device **108a**. In step **704**, the negative pressure within the suction tube **108e** is transferred through the suction tube lumen **112** to the suction line **120**. In step **706**, the negative pressure creates a negative pressure/suction at the suction holes throughout the suction line **120**. In step **708**, the accumulated secretions are suctioned through the suction holes for disposal. In step **710**, the negative pressure within the suction line creates a seal between the balloon **118** and the patient's tracheal wall. The secretions may be collected for samples for culture for diagnosing and monitoring.

In an embodiment, each of the steps of method **700a** is a distinct step. In another embodiment, although depicted as distinct steps in FIG. **7a**, step **702-710** may not be distinct steps. In other embodiments, method **700a** may not have all of the above steps and/or may have other steps in addition to or instead of those listed above. The steps of method **700a**

14

may be performed in another order. Subsets of the steps listed above as part of method **700a** may be used to form their own method.

FIG. **7b** shows a flowchart of an embodiment of method **700b** in which a rinsing fluid dispensing device is applying a rinsing fluid. In step **742**, the suction tube **108e** is connected to a rinsing fluid device **108c**. In step **744**, the rinsing fluid travels through the suction tube **108e**, the suction tube lumen **112**, and the suction line **120**. In step **746**, the rinsing fluid is dispersed through the suction holes on the suction line **120**. The rinsing fluid is allowed to momentarily interact with the mucous and area bordered by the cuff and trachea. Depending on the rinsing fluid used, the mucous may be loosened to allow it to be easily extracted. In step **748**, the suction tube **108e** is reconnected to a suction device **108a** to remove the rinsing fluid and any other secretion that may have collected during the rinsing fluid administering process.

In an embodiment, each of the steps of method **700b** is a distinct step. In another embodiment, although depicted as distinct steps in FIG. **7b**, step **742-748** may not be distinct steps. In other embodiments, method **700b** may not have all of the above steps and/or may have other steps in addition to or instead of those listed above. The steps of method **700b** may be performed in another order. Subsets of the steps listed above as part of method **700b** may be used to form their own method.

FIG. **7c** shows a flowchart of an embodiment of method **700c** in which a mechanical ventilator is artificially ventilating a patient. In step **762**, a tracheal tube system **100** is connected to a mechanical ventilator via connector **102**. In step **764**, the mechanical ventilator pumps air to and from the patient's lung(s) by way of a primary channel **107**, the enlarged opening **124**, and the open distal end **122**. The velocity of oxygen and air flowing into the patient's lungs is reduced as a result of the enlarged opening **124** and the enlarged air passage way **126**.

In an embodiment, each of the steps of method **700c** is a distinct step. In another embodiment, although depicted as distinct steps in FIG. **7c**, step **762-764** may not be distinct steps. In other embodiments, method **700c** may not have all of the above steps and/or may have other steps in addition to or instead of those listed above. The steps of method **700c** may be performed in another order. Subsets of the steps listed above as part of method **700c** may be used to form their own method.

FIG. **8** shows a flowchart of an embodiment of method **800** in which a tracheal tube of system **100** is manufactured. In step **802**, a tracheal tube is made. In step **804**, a balloon **118** is made, which involves the step of making the balloon **118**. In step **806**, the balloon **118** is attached to the tracheal tube from step **802**. In other embodiments of method **800**, step **804** may be performed before step **802**. However, step **806** requires that step **802** and step **804** are performed in order to attach the tracheal tube and the balloon **118**.

In an embodiment, each of the steps of method **800** is a distinct step. In another embodiment, although depicted as distinct steps in FIG. **8**, step **802-806** may not be distinct steps. In other embodiments, method **800** may not have all of the above steps and/or may have other steps in addition to or instead of those listed above. The steps of method **800** may be performed in another order. Subsets of the steps listed above as part of method **800** may be used to form their own method.

FIG. **9** shows a flowchart of an embodiment of a method for implementing step **802** in which a tracheal tube system **100** is manufactured. In step **902**, a tracheal tube is made,

15

which may include making a catheter **106** from a plastic (polyvinyl chloride, PVC) material with 3 lumen comprising a suction lumen **108e**, an inflation lumen **110a** and a primary channel **107**. In other embodiments, other types of material may be used to make the catheter **106** such as wire-reinforced silicone, silicone rubber, latex rubber, or stainless steel. The length, diameter, and thickness of the catheter **106** may vary depending on the size of the catheter being created for the various ages, genders and sizes of a targeted user base. The suction lumen **108e** and inflation lumen **110a** are built into the wall of the catheter **106**. In other embodiments, the suction lumen **108e** and inflation lumen **110a** may be tubes attached on the outer surfaces of catheter **106**.

In step **904**, make a suction lumen exit **116**. The suction lumen exit **116** is an exit hole at the distal end of the suction lumen **108e** proximal to the balloon **118**. The suction lumen exit **116** may be located slightly above the point where the balloon **118** will be attached to the catheter **106**.

In step **906**, a bevel cut is made at open distal end **122**. The bevel shape of the catheter **106** helps with the intubation process of the tracheal tube.

In step **908**, an enlarged opening **124** is made. Step **908** involves cutting an elongated oval shaped opening proximal to the open distal end **122** on the top side of the catheter **106**. The length of the enlarged opening **124** is extended along the length of the catheter **106** starting proximal to the open distal end **122** and extending proximal to the suction lumen exit hole **116**.

In step **910**, an inflation tube **110a**, suction tube **108e**, and suction line **120** is attached to the catheter **106**. An inflation tube **110a** is attached to the inflation lumen **114** on one end and to a pilot balloon **110b** on the opposite end. In another embodiment, inflation tube **110a** may be an extension of inflation lumen **114** and a part of step **902**. In other embodiments, pilot balloon **110b** may be attached to the inflation tube prior to intubation.

A suction tube **108e** is attached to the suction tube lumen **112**. In another embodiment, suction tube **108e** may be an extension of suction tube lumen **112** and a part of step **902**.

A suction line **120** is attached to the suction lumen exit **116**. The suction line **118** may be similar to the suction tube **108e** in material, shape, and diameter. However, the suction line **120** contains many small holes distributed throughout the suction line **120** in order to provide fluid transmission in and out of the suction line **120**. In another embodiment, the suction line **120** may be an extension of the suction lumen **112** and a part of the suction lumen exit **116**.

In step **912**, a preformed balloon cuff is attached to the balloon **118**.

In an embodiment, each of the steps of method **802** is a distinct step. In another embodiment, although depicted as distinct steps in FIG. **9**, step **902-912** may not be distinct steps. In other embodiments, method **802** may not have all of the above steps and/or may have other steps in addition to or instead of those listed above. The steps of method **802** may be performed in another order. Subsets of the steps listed above as part of method **802** may be used to form their own method.

FIG. **10** shows a flowchart of an embodiment of a method of implementing step **804** in which a balloon is manufactured. In step **1002**, an outer balloon sheet **502** is made using a flexible rubber based thin sheet that is generally used in balloon manufacturing for endotracheal tubes. The outer balloon sheet **502** comprises a plurality of sleeves **504** arranged diagonally across the sheet to serve as channels for the suction line **120** to fit into when the balloon **118** is inflated. The diagonally aligned sleeves on the outer balloon

16

sheet **502**, when curled lengthwise and attached, creates a helical groove for the suction line **120**. The shape of the outer sheet is displayed in FIG. **5**.

In step **1004**, an inner balloon sheet **506** is made using a similar material as the material used in step **1002** when making the outer balloon sheet **502**. The inner balloon sheet **506** is the same shape as the outer balloon sheet **502**. The inner balloon **506** does not contain sleeves arranged diagonally across the sheet.

In step **1006**, the inner balloon sheet **506** is curled into a cylindrical shape and sealed along the longitudinal edge **512**. In step **1008**, the outer balloon sheet **502** is curled into a cylindrical shape and sealed along its longitudinal edge **512**.

In step **1010**, the outer balloon sheet **502** and inner balloon sheet **506** are sealed to one another along the distal edge **510** and the balloon connection point **508**. The outer balloon sheet **502** is on the outside of the connection with the sleeves **504** facing outwards. The balloon connection point **508** is sealed completely to ensure there will be no spaces for air to inflate in connection point **508** area of the balloon assembly.

In an embodiment, each of the steps of method **804** is a distinct step. In another embodiment, although depicted as distinct steps in FIG. **10**, step **1002-1010** may not be distinct steps. In other embodiments, method **804** may not have all of the above steps and/or may have other steps in addition to or instead of those listed above. The steps of method **804** may be performed in another order. Subsets of the steps listed above as part of method **804** may be used to form their own method.

FIG. **11** shows a flowchart of an embodiment of a method for implementing step **806** in which a balloon is attached to a tracheal tube. The attachment of the balloon **118** assembled from step **804** and tracheal tube assembled from step **802**. In step **1102**, the the balloon **118** is attached to the tracheal tube assembled from step **802** by inserting the distal end **122** through the balloon **118** from the connection point **508** towards the distal edge **510**. The connection point **508** is sealed completely around the catheter **106** proximal to the suction lumen exit **116** without coming into contact with the suction lumen exit **116**.

In step **1104**, the inner surface of the balloon **118** is sealed to the spinal length of the catheter **106** along the spinal seal **402**. The spinal seal **402** does not contact or obstruct the enlarged opening **124**. The inflation lumen **114** is connected to the balloon **118** at the inflation connection point **512**. In step **1106**, the suction line **120** is coiled around the catheter **106** from the suction lumen exit **116** towards the distal end **122**. The suction line **120** is further coiled around the deflated balloon **118** guided by the helical groove created by the sleeves **504**.

In step **1108**, the suction line **120** is attached to the outer surface of the distal end of balloon **118**. The attached point may be proximal along the distal edge **510** of the balloon, without actually coming into contact with the sealed distal edge **510**.

In an embodiment, each of the steps of method **806** is a distinct step. In another embodiment, although depicted as distinct steps in FIG. **11**, step **1102-1108** may not be distinct steps. In other embodiments, method **806** may not have all of the above steps and/or may have other steps in addition to or instead of those listed above. The steps of method **806** may be performed in another order. Subsets of the steps listed above as part of method **806** may be used to form their own method.

ALTERNATIVES AND EXTENSIONS

Each embodiment disclosed herein may be used or otherwise combined with any of the other embodiments disclosed. Any element of any embodiment may be used in any embodiment.

Although the invention has been described with reference to specific embodiments, it will be understood by those skilled in the art that various changes may be made and equivalents may be substituted for elements thereof without departing from the true spirit and scope of the invention. In addition, modifications may be made without departing from the essential teachings of the invention.

The invention claimed is:

1. A tracheal tube system comprising:
 - a first tube that is flexible and hollow allowing air to pass through, the first tube having a first end and a second end;
 - a balloon attached to the first tube, the balloon being positioned between the first and second ends of the tube and having a shape and size such that when inflated, the balloon forms a second tube surrounding the first tube; and
 - a third tube having a multiplicity of holes and being configured to be coupled to a suction device, the third tube being coincident with a portion of an outer wall of the balloon and being oriented in a direction substantially perpendicular to the first tube.
2. The tracheal tube system of claim 1, wherein the first tube has a length, the balloon being attached along a line on an outer wall of the first tube and an inner layer of the balloon, the line extending along the length of the first tube.
3. The tracheal tube system of claim 1, wherein the balloon is coupled to an inflation tube at an orifice opening into the balloon and air pumped into the inflation tube enters the orifice opening between an inner wall of the balloon and the outer wall of the balloon to inflate the balloon.
4. The tracheal tube system of claim 1, wherein the tracheal tube system is inserted into a trachea of a patient and negative pressure in the third tube creates suction

pulling at least one of the third tube and the balloon toward an interior wall of the trachea.

5. The tracheal tube system of claim 4, the outer wall of the balloon being shaped to have a channel when inflated, the channel being shaped and positioned so as to accommodate placement of the third tube therein.

6. The tracheal tube system of claim 4, wherein the first tube has a lumen and the third tube is coupled to the lumen so that negative pressure in the lumen causes negative pressure in the third tube, thereby creating the suction.

7. The tracheal tube system of claim 6, wherein the lumen has a first opening attached to the third tube and a second opening attached to a fourth tube.

8. The tracheal tube system of claim 7, wherein the balloon is coupled to an inflation tube at an orifice opening into the balloon so that air pumped into the inflation tube enters the orifice opening and accumulates in the balloon so as to inflate the balloon.

9. The tracheal tube system of claim 8, wherein the first tube has a second lumen and a first end of the second lumen is coupled to an inflation tube and the balloon is coupled to the second end of the second lumen.

10. A tracheal tube system comprising:

a first tube that is flexible and hollow;

the first tube having a first end that is open and a second end that is open, therein allowing air to flow into the first end, through the tube, and out the second end;

a balloon attached to the first tube between the first end of the first tube and the second end of the first tube and surrounding a portion of the first tube, the balloon forming a second flexible tube surrounding the portion of the first tube when inflated; and

a third tube having a multiplicity of holes along sidewalls of the third tube, the third tube being coincident with an indentation located on a portion of an outer wall of the balloon.

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